

# DIN EN 13732:2013-10 (E)

## Food processing machinery - Bulk milk coolers on farms - Requirements for performance, safety and hygiene

---

Contents	Page
Foreword .....	4
Introduction .....	5
1 Scope .....	6
2 Normative references .....	7
3 Terms and definitions .....	8
4 List of significant hazards .....	12
5 Safety requirements and/or protective measures -- Performance .....	13
5.1 General .....	13
5.2 Mechanical hazards .....	13
5.3 Electrical hazards .....	14
5.4 Thermal hazards and hazards generated by materials and substances used .....	14
5.5 Hygiene .....	14
5.6 Ergonomics .....	19
5.7 Provisions for maintenance .....	20
5.8 Other general requirements for tanks .....	20
5.9 Additional requirements for special tanks - Ice bank tanks .....	22
6 Verification and tests .....	23
7 Information for use .....	26
7.1 General .....	26
7.2 Warning signs .....	26
7.3 Instruction handbook for the user .....	27
7.4 Instructions check list .....	28
7.5 Installation and maintenance instructions .....	29
7.6 Dismantling instructions .....	30
7.7 Minimum marking .....	30
Annex A (normative) Noise test code (Grade 2 of accuracy) .....	32
A.1 General .....	32
A.2 Emission sound pressure level determination .....	32
A.3 Mounting conditions .....	32
A.4 Operating conditions .....	33
A.5 Measurement uncertainties .....	33
A.6 Information to be recorded .....	33
A.7 Information to be reported .....	34
A.8 Declaration and verification of the noise emission values .....	34
Annex B (normative) Electrical requirements for bulk milk coolers according to EN 60204-1:2006 .....	36
B.1 Safety requirements related to electromagnetic phenomena .....	36
B.2 Protection against electric shock .....	36
B.3 Ambient air temperature .....	36
B.4 Supply disconnecting device .....	36

B.5	Power circuits .....	36
B.6	Overload protection of motors .....	36
B.7	Control circuit supply .....	37
B.8	Emergency stop devices .....	37
B.9	Degrees of protection .....	37
B.10	Markings of control equipment .....	37
<b>Annex C (normative) Electrical requirements for bulk milk coolers according to EN 60335-1:2002 ...</b>		<b>38</b>
C.1	General .....	38
C.2	Normal operation .....	38
C.3	General conditions for the tests .....	38
C.4	Classification .....	38
C.5	Input and current .....	38
C.6	Heating .....	39
C.7	Leakage current and electric strength at operating temperature .....	39
C.8	Moisture resistance .....	40
C.9	Abnormal operation .....	40
C.10	Stability and mechanical hazards .....	42
C.11	Mechanical strength .....	42
C.12	Supply connection and external flexible cords .....	42
C.13	Provision for earthing .....	43
C.14	Creepage distances, clearances and solid insulation .....	43
C.15	Resistance to heat and fire .....	43
<b>Annex D (normative) Test for cooling, thermal insulation, mixing tests .....</b>		<b>44</b>
D.1	General .....	44
D.2	Performance tests .....	45
<b>Annex E (normative) Test for cleanability and cleaning performance .....</b>		<b>57</b>
E.1	Introduction .....	57
E.2	Definitions and steps for the test .....	57
E.3	Installation of the tank to be tested .....	58
E.4	Preparation of soiling milk (solution A) .....	58
E.5	Soiling of the tank .....	59
E.6	Automatic cleaning of the tank .....	59
E.7	Tank rest phase .....	60
E.8	Visual assessment of internal tank surfaces and equipment .....	60
E.9	Taking method for bacteriological examinations .....	60
E.10	Visual assessment of internal tank surfaces and equipment .....	62
E.11	Bacteriological examination .....	62
E.12	Chemical examination .....	63
E.13	Interpretation of results .....	64
<b>Annex F (normative) Sampling methods for milk mixing tests .....</b>		<b>65</b>
<b>Annex G (normative) Equipment and installation for the tests for cleanability and cleaning performance required in Annex E .....</b>		<b>66</b>
G.1	Equipment and installation for the examination dealing with the tank outlet .....	66
G.2	Equipment and installation for the examination dealing with the internal tank surfaces and equipment .....	67
<b>Annex ZA (informative) Relationship between this European Standard and the Essential Requirements of EU Directive 2006/42/CE .....</b>		<b>71</b>
<b>Bibliography .....</b>		<b>72</b>