

Contents

Page

Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Apparatus	2
4.1 Testing machine (for method A and B) (see Figure 1)	2
4.1.1 Test specimen holder (for method A and B)	2
4.1.2 Holding and lifting device (for method A and B)	2
4.1.3 Rubber covered abrasive wheels (for method A)	2
4.1.4 Abrasive paper strips (for method A)	2
4.1.5 Calibration plates (for method A)	3
4.1.6 Suction device (for method A)	3
4.1.7 Revolution-counter (for method A and B)	3
4.2 Grit feeder and accessories (only for method B)	3
4.2.1 General	3
4.2.2 Vacuum cleaning device	4
4.2.3 Abrading material	6
4.2.4 Leather abrading wheels	6
4.2.5 Stopwatch	6
4.2.6 Grit collection container	6
4.2.7 Calibration plates	7
4.2.8 Transparent template to evaluate the wear of the abraded area	7
4.3 Additional material or equipment (method A and B)	7
4.3.1 Weighing equipment	7
4.3.2 Conditioning chamber	7
5 Test specimens	7
6 Procedure of method A	8
6.1 General	8
6.2 Preparation of test specimens and abrasive papers	8
6.3 Preparation of abrasive wheels	9
6.4 Determination of the abrasion rate of abrasive paper	9
6.5 Abrasion of test specimen	9
6.5.1 General	9
6.5.2 Abrasion evaluation method A - octants	9
6.6 Expression of results	10
6.7 Test report	10
7 Procedure of method B	10
7.1 General	10
7.2 Maintenance of the abrading wheels	10
7.3 Operation of the abrader	11
7.3.1 To start the wear test:	11
7.3.2 To halt the wear test:	11
7.4 Calibration	11
7.4.1 Rate of grit flow	11
7.4.2 Abrading capacity	11

7.5	Abrasion of test specimen	12
7.6	Expression of results	12
7.7	Test report	13
Annex A (normative) Calibration and maintenance of abrasion equipment		14
Annex B (normative) Measurement of shore A hardness		18
Bibliography		19