

ISO 25760:2009-06 (E)

Gas cylinders - Operational procedures for the safe removal of valves from gas cylinders

Contents

Page

Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 General requirements	3
4.1 Application	3
4.2 Hazards	3
4.3 Operator safety and protection	3
4.4 Operator qualifications	3
4.5 Operator errors	4
4.6 Special valve designs	5
5 Methods for inoperable valves	5
5.1 Summary of methods	5
5.2 Choice of method	6
6 Procedures	6
6.1 Procedures to identify and segregate cylinders with inoperable valves	6
6.2 Standard devalving procedure for treating cylinders with operable valves	7
6.3 Procedures for treating cylinders with inoperable valves	8
7 Damaged valves and cylinders	8
Annex A (informative) Reasons cylinder valves become inoperable	9
Annex B (informative) Examples of methods for depressurization of gas cylinders with inoperable valves	11
Bibliography	18