

DIN 22258-1:2012-05 (E)

Chain connectors - Part 1: Flat type connectors

Contents	Page
Foreword	3
1 Scope	4
2 Normative references	4
3 Terms, definitions and symbols	5
4 Dimensions, designation	6
5 Requirements	9
5.1 Material	9
5.2 Manufacture	9
5.3 Heat treatment	9
5.4 Hardness	9
5.5 Dimensions	9
5.6 Mechanical properties	9
5.7 Surface condition	10
6 Tests	10
6.1 General	10
6.2 Lot size	10
6.3 Sampling	10
6.4 Dimension test	11
6.5 Hardness test	11
6.6 Tensile test	11
6.7 Surface test	11
7 Additional tests	12
7.1 Pendulum impact test	12
7.2 Fatigue test	12
8 Evaluation	12
9 Information for use	12
9.1 Marking	12
9.2 Test certificate	12
Annex A (informative) Inspection certificate	13
Annex B (informative) Bases for calculation	14
B.1 Table 1 -- Dimensions	14
B.2 Table 2 -- Nominal size-dependent mechanical properties	14
B.3 Table 3 -- Fatigue test; lower force, upper force	15
Bibliography	16