

ISO 9513:2012-12 (E)

Metallic materials - Calibration of extensometer systems used in uniaxial testing

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Terms and definitions	1
3 Symbols and designations	1
4 Principle	2
5 Calibration equipment	2
5.1 Calibration apparatus	2
5.2 Calibration traceability	2
6 Pre-calibration inspection	2
6.1 Objective	2
6.2 Records of the inspection	3
6.3 Identification of extensometer system elements	3
7 Measurement of extensometer gauge length	3
7.1 Fixed gauge length extensometry	3
7.2 Variable gauge length extensometry	3
7.3 Non-contacting extensometry	4
7.4 Extensometer gauge lengths established using setting gauges	4
8 Calibration process	4
8.1 Environmental considerations	4
8.2 Position of the extensometer	4
8.3 Calibration increments	4
8.4 Calibration process	6
8.5 Determination of the characteristics of the extensometer system	6
9 Classification of the extensometer system	7
9.1 Input data	7
9.2 Analysis of the data	7
9.3 Classification criteria	7
9.4 Assessment of the results	7
10 Uncertainty determination	8
10.1 Uncertainty of the calibration	8
10.2 Uncertainty budget determination	8
11 Extensometer system calibration intervals	8
12 Calibration certificate	8
12.1 Mandatory information	8
12.2 Data presentation	9
Annex A (informative) Uncertainty of measurement	10

Annex B (informative) Calibration of the calibration apparatus	15
Annex C (informative) Example of a report of the calibration of calibration apparatus	17
Annex D (informative) Examples of extensometers system configurations	20
Annex E (informative) Laser extensometry	29
Annex F (informative) Video extensometry	37
Annex G (informative) Full field strain measurement video extensometry	41
Annex H (informative) Calibration of a cross-head measurement system	43
Bibliography	44