

ISO 15615:2013-04 (E)

Gas welding equipment - Acetylene manifold systems for welding, cutting and allied processes - Safety requirements in high-pressure devices

Contents	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Design	2
5 Requirements	2
5.1 General	2
5.2 General requirements	2
5.3 Additional requirements to be met by specific types of device	3
6 Type tests	4
6.1 General	4
6.2 Reference values and accuracy of instruments	4
6.3 Test gases	5
6.4 Acetylene decomposition test	5
6.5 Pressure resistance test	6
6.6 Non-return valve test	6
6.7 Endurance test	7
6.8 Trip pressure test for automatic pressure-actuated shut-off valves	8
6.9 Internal gas leakage test	9
7 Manufacturer's instructions	9
8 Marking	9
Annex A (normative) Summary of tests	10
Bibliography	16