

ISO 4126-4:2013-07 (E)

Safety devices for protection against excessive pressure - Part 4: Pilot operated safety valves

Contents	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols and units	5
5 Design	5
5.1 General	5
5.2 Valve end connections	6
5.3 Minimum requirements for springs	6
5.4 Materials	7
6 Production testing	7
6.1 Purpose	7
6.2 General	7
6.3 Hydrostatic testing	7
6.4 Pneumatic testing	8
6.5 Adjustment of set or cold differential test pressure	8
6.6 Seat leakage test	9
6.7 Pressure seals	9
7 Type testing	9
7.1 General	9
7.2 Tests to determine operating characteristics	10
7.3 Tests to determine flow characteristics	12
7.4 Determination of the coefficient of discharge	14
7.5 Certification of coefficient of discharge	14
8 Determination of pilot operated safety valve performance	14
9 Sizing of pilot operated safety valves	14
10 Marking and sealing	14
10.1 Marking	14
10.2 Sealing of a pilot operated safety valve	15
Bibliography	16