

DIN EN 14423:2016-12 (E)

Clamp type coupling assemblies for use with steam hoses rated for pressures up to 18 bar (includes Amendment :2016)

Contents

Page

European foreword	3
1 Scope	4
2 Normative references	4
3 Terms and definitions	5
4 General requirements	6
5 Design and designation of coupling assemblies	6
5.1 Design	6
5.2 Ordering designation system	9
6 Hose dimensions	9
7 Design and dimensions	10
7.1 General	10
7.2 Tail end fittings	10
7.3 Connectors	11
7.3.1 Hose fittings with weld-neck collar (for loose flanges) (FL)	11
7.3.2 Hose fittings with weld-neck flange (FV)	12
7.3.3 Welding connections	13
7.3.4 Hose fittings with union nut, thread according to EN ISO 228-1	13
7.3.5 Hose fittings with tapered male thread (R)	15
7.4 Clamps	16
8 Bolts and nuts	19
9 Materials	19
9.1 Tail end fittings	19
9.2 Weld-neck collars and flanges according to EN 1092-1	20
9.3 Loose flanges according to EN 1092-1	21
9.4 Union nuts	21
9.5 Wire ring	21
9.6 Gaskets	21
9.7 Clamps	21
9.8 Bolts and nuts	22
10 Marking	22
10.1 Hose fittings	22
10.2 Weld-neck collars and loose flanges	22
10.3 Union nuts	22
10.4 Clamps	23
11 Type testing and quality control	23
11.1 General	23
11.2 Type-test	23
11.3 Sampling	23
12 Mounting of hose fittings	24
Bibliography	25