

DIN EN ISO 8434-1:2008-02 (E)

Metallic tube connections for fluid power and general use - Part 1: 24 degree cone connectors (ISO 8434-1:2007)

Contents	Page
Foreword	3
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	7
4 Materials	8
4.1 General	8
4.2 Connector bodies	9
4.3 Nuts	9
4.4 Cutting rings	9
4.5 O-rings	9
5 Pressure/temperature requirements	9
6 Designation of connectors	14
7 Requirements for tubes	16
8 Across-flats dimensions and tolerances	16
9 Design	16
9.1 Connectors	16
9.2 Dimensions	16
9.3 Passage tolerances	16
9.4 Angular tolerances	17
9.5 Contour details	17
9.6 Ports and stud ends	17
9.7 Stud end sealing	17
10 Screw threads	17
10.1 Cone ends and nuts	17
10.2 Stud ends (connection ends)	17
11 Manufacture	17
11.1 Construction	17
11.2 Workmanship	18
11.3 Finish	18
11.4 Corners	18
12 Assembly instruction	18
13 Procurement information	19
14 Marking of components	19
15 Performance and qualification test	19

15.1	General	19
15.2	Repeated assembly test	19
15.3	Proof test	19
15.4	Burst pressure test	19
15.5	Cyclic endurance (impulse) test	19
15.6	Vibration test	19
15.7	Leakage (gas) test	20
15.8	Overtightening test	20
16	Identification statement (reference to this part of ISO 8434)	20
Bibliography		50