

ISO 7500-1:2015-12 (E)

Metallic materials - Calibration and verification of static uniaxial testing machines - Part 1: Tension/compression testing machines - Calibration and verification of the force-measuring system

Contents	Page
Foreword	iv
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Symbols and their meanings	2
5 General inspection of the testing machine	3
6 Calibration of the force-measuring system of the testing machine	3
6.1 General	3
6.2 Determination of the resolution	4
6.2.1 Analogue scale	4
6.2.2 Digital scale	4
6.2.3 Variation of readings	4
6.2.4 Unit	5
6.3 Prior determination of the relative resolution of the force indicator	5
6.4 Calibration procedure	5
6.4.1 Alignment of the force-proving instrument	5
6.4.2 Temperature compensation	5
6.4.3 Conditioning of the testing machine and force-proving instrument	5
6.4.4 Procedure	5
6.4.5 Application of discrete forces	6
6.4.6 Verification of accessories	6
6.4.7 Verification of the effect of differences in piston positions	7
6.4.8 Determination of relative reversibility error	7
6.5 Assessment of the force indicator	8
6.5.1 Relative indication error	8
6.5.2 Relative repeatability error	9
6.5.3 Agreement between two force-proving instruments	9
7 Class of testing machine range	9
8 Verification report	10
8.1 General	10
8.2 General information	10
8.3 Results of verification	10
9 Intervals between verifications	11
Annex A (normative) General inspection of the testing machine	12
Annex B (informative) Inspection of the loading platens of the compression testing machines	13
Annex C (informative) Uncertainty of the calibration results of the force-measuring system	14
Bibliography	18