

ISO 6502:2016-01 (E)

Rubber - Guide to the use of curemeters

Contents	Page
Foreword	iv
Introduction	v
1 Scope	1
2 Normative references	1
3 Terms and definitions	1
4 Basic principles	2
5 Types of curemeter	4
6 Apparatus	4
6.1 General	4
6.2 Die cavity	4
6.3 Die closure	5
6.4 Moving member	5
6.5 Movement	5
6.6 Stiffness measurement	6
6.7 Heating and temperature control	6
6.8 Calibration	6
7 Test piece	6
8 Vulcanization temperature	6
9 Conditioning	6
10 Test procedure	7
10.1 Preparation for the test	7
10.2 Loading the curemeter	7
11 Expression of results	7
12 Test report	8
Annex A (informative) Effect of thermal parameters on measured cure properties	16
Annex B (informative) Particular requirements for oscillating-disc curemeters	19
Annex C (informative) Particular requirements for rotorless curemeters	20
Bibliography	21