

DIN EN 14221:2007-01 (E)

Timber and wood-based materials in internal windows, internal door leaves and internal doorframes - Requirements and specifications

Contents	Page
Foreword	3
Introduction	4
1 Scope	5
2 Normative references	5
3 Terms and definitions	6
4 General requirements	7
5 Appearance	7
5.1 Characteristics	7
5.2 Appearance classes	7
5.2.1 General	7
5.2.2 Finger jointing, end jointing, edge jointing and laminating	8
5.3 Adhesives and repair compounds	8
5.4 Slope of grain	9
5.5 Repairs	9
5.5.1 Features	9
5.5.2 Plugs	9
5.5.3 Filler	9
5.6 Wood-based products	10
6 Biological durability	10
7 Moisture content	10
8 Surface finish	10
9 Density	10
Annex A (normative) Quality recommendations for elements in internal windows, door leaves and internal doorframes	11
Bibliography	20