

ISO 230-4:2022-02 (E)

Test code for machine tools - Part 4: Circular tests for numerically controlled machine tools

Contents

Page

Foreword.....	iv
1 Scope.....	1
2 Normative references.....	1
3 Terms and definitions.....	1
4 Test conditions.....	6
4.1 Test environment.....	6
4.2 Machine to be tested.....	6
4.3 Machine warm-up.....	6
4.4 Test parameters.....	6
4.5 Test instrument calibration.....	7
4.6 Measurement uncertainty.....	7
5 Test procedure.....	7
6 Presentation of results.....	8
7 Points to be agreed between supplier or manufacturer and user.....	8
Annex A (informative) Differences between circular errors G and $G(b)$ and radial errors F and D	12
Annex B (informative) Influences of typical machine errors on circular paths executed with two linear axes.....	13
Annex C (informative) Precautions for test set-ups for circular tests with rotary axes.....	19
Annex D (informative) Adjustment of diameter and contouring speed for circular tests.....	24
Annex E (informative) Circular tests using feedback signal.....	25
Bibliography.....	26